



PSI FIBERSTRAND MULTI-MIX 80

POLYPROPYLENE MICRO-FIBER

DESCRIPTION

PSI FIBERSTRAND MULTI-MIX 80 is a fine denier monofilament polypropylene micro-fiber for concrete reinforcement that complies with ASTM C 1116, Standard Specification for Fiber Reinforced Concrete and Shotcrete, and is specifically designed to help mitigate the formation of plastic shrinkage cracking in concrete. Typically used at a dosage rate of 0.5 lb/yd³ (0.3 kg/m³), PSI FIBERSTRAND Multi-Mix 80 micro-fibers will greatly reduce plastic shrinkage cracking when compared to plain concrete. PSI FIBERSTRAND Multi-Mix 80 micro-fibers also comply with applicable portions of the International Code Council (ICC) Acceptance Criteria AC32 for synthetic fibers.

PRIMARY APPLICATIONS

- Flatwork for industrial, commercial and residential concrete projects
- Footings, foundations, walls and tank applications
- Stucco, concrete pipe, vault structures and pre-cast / pre-stressed beams
- Shotcrete

FEATURES/BENEFITS

- Controls and mitigates plastic shrinkage cracking
- Reduces segregation and bleed-water
- Provides three-dimensional reinforcement against micro-cracking
- Increases surface durability, impact and abrasion resistance
- Reduction of in-place cost versus wire mesh for non-structural temperature / shrinkage crack control
- Easily added to concrete mixture at any time prior to placement

TECHNICAL INFORMATION

Typical Engineering Data

Material.....	100% virgin monofilament polypropylene
Specific Gravity.....	0.91
Typical dosage rate.....	0.5 lbs/yd ³ (0.3 kg/m ³)
Available lengths.....	¼" (6 mm), ½" (13 mm)
Melt point.....	320°F (160°C)
Electrical and Thermal Conductivity.....	low
Water Absorption.....	negligible
Acid and Alkali Resistance.....	excellent

PACKAGING

PSI FIBERSTRAND Multi-Mix 80 micro-fibers are packaged in 0.5 lb (0.23 kg), 1.0 lb (0.45 kg) and 1.5 lb (0.68 kg) water soluble bags. Special packaging configurations are also available upon request.

SHELF LIFE

3 years in original, unopened package.

DIRECTIONS FOR USE

PSI FIBERSTRAND Multi-Mix 80 fibers can be added to the concrete mixture at any time prior to placement of the concrete. It is generally recommended to add any fiber material to the concrete mixer during batching. Fibers must be mixed with concrete for a minimum of three to five (3-5) minutes at maximum mixing speed, depending upon the mixer type, to ensure complete dispersion and uniformity.

CLEAN-UP

Loose fiber material may be disposed in proper receptacles for refuse. Finishing equipment with fibers embedded in concrete should be thoroughly cleaned.

PRECAUTIONS/LIMITATIONS

- Use of fibers may cause an apparent loss in measured slump of concrete. This may be offset with the use of a water reducing admixture if necessary.
- Fibers should never be added to a “zero-slump” concrete. Ensure a minimum concrete slump of 3” (80 mm) prior to addition of any fiber material. Fibers may also be added in loose form to aggregate charging devices.
- In all cases, consult the Safety Data Sheet before use.

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